



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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647.7325

Job Sheet 212351



Part No: 647.7325

Job Qty: 1 pcs

Part Name: EC135 T2/P2/T3/P3 Upper Cutter Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/20/20

Job Tracking No:

Due Date: 11/16/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.F IPP REV:A 20.06.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs			0.00	0.00	Packaging 1 - 1	DAS 84	NOV 03 2020
							Packaging 1 - 2	9-89	
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S313937



Part: 647.7325

Job No: 212351

Serial No/Batch: S313937

Revision: REV.G

Inspector:

Exp Date:

Instructions: URF17-611 FAA STC SR023074A016/11/29, T

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CANADA
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120 QC 4	1 pcs	0.00 0.00	Packaging 1 - 32	
			Packaging 1 - 33	
			Packaging 1 - 34	
			Packaging 1 - 35	
			Packaging 1 - 36	
			Packaging 1 - 37	
			QC 4 - 28	
			QC 4 - 58	
			QC 4 - 69	
			QC 4 - 9	
			QC 4 - 46	NOV 18 2020
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	0.00 0.00	QC 4 - 75	DAS
			QC 4 - 78	69
			QC 4 - 84	9-89
			QC 4 - 80	
			QC 4 - 85	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	NOV 18 2020
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	DAS
			Packaging 3 - 12 - B4B	69
			Packaging 3 - 13 - B4B	9-89
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	DAS
			Packaging 3 - 35 - B4B	21
			Packaging 3 - 36 - B4B	9-89
			Packaging 3 - 37 - B4B	NOV 18 2020
135 DC - 1 - B4B	1 pcs	0.00 0.00	DC - 1 - B4B	DAS
140 QC 21 - SA	1 pcs	0.00 0.00	DC - 2 - B4B	21
			QC 21 - SA - 21	9-89

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7325

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7325

140 - QC21- Final Inspection - Work Order Release

018042

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306325
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5306327
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5304849
601.2045	RTV (LOCTITE 598) 08/20/2022	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5304317
647.2114	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248563
647.7819	Cross Bracket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136824
647.7821	Eye Bolt Fitting LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185639
647.7822	Eye Bolt Fitting RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5185297
647.7823	Cross Bracket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108183
647.7911	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101179
647.7914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099326
647.7915	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5099324
647.7916	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5100785
647.7917	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103376
647.7918	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5103809
647.8510	Insert	17 pcs (17 ea)	110-Packaging 1 - Pick Kit	5249792
647.8512	Insert	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5114700
CR3212-4-3	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5307422
CR3212-5-3	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	M126333
CR3212-5-6	Cherry Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	F124259
* CR3213-5-03	Cherry Rivet	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5306833
CR3213-5-4	Cherry Rivet	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5264516
CR3523-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5231280
MS21042L3	Nut use MS21042L3 per QSI 017	34 Ea (34 ea)	110-Packaging 1 - Pick Kit	5309678
MS24694-S54	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5298106
MS27039-1-09	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5265635
MS27039-1-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5285411
MS27039-1-15	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5166857
MS27039-1-16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5310415
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5248039
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	P124326-5
NAS1149F0332P	Washer (AN960-10L)	59 Ea (59 ea)	110-Packaging 1 - Pick Kit	5309801

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	9	0
	600.0991	1	10	0
	600.1012	1	22	0
	601.2045	1	14	0
	647.2114	1	18	0
	647.7819	1	32	0
	647.7821	1	32	0
	647.7822	1	36	0
	647.7823	1	30	0
	647.7911	2	37	0
	647.7914	1	27	0
	647.7915	1	25	0
	647.7916	2	30	0
	647.7917	1	33	0
	647.7918	1	18	0
	647.8510	17	267	0
	647.8512	2	35	0
	CR3212-4-3	12	6	0
	CR3212-5-3	12	316	0
	CR3212-5-6	3	61	0
	CR3213-5-3	20	181	0
	CR3213-5-4	18	228	0
	CR3523-5-3	8	151	0
	MS21042-3	34	360	0
	MS24694-S54	5	56	0
	MS27039-1-09	12	285	0
	MS27039-1-12	2	190	0
	MS27039-1-15	1	105	0
	MS27039-1-16	4	242	0
	MS27039-1-17	2	100	0
	MS27039-1-18	2	993	0
	NAS1149F0332P	59	1,665	0
Part Specifications				
Specifications could not be found.				

Plex 8/20/20 2:58 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Other/Details:					